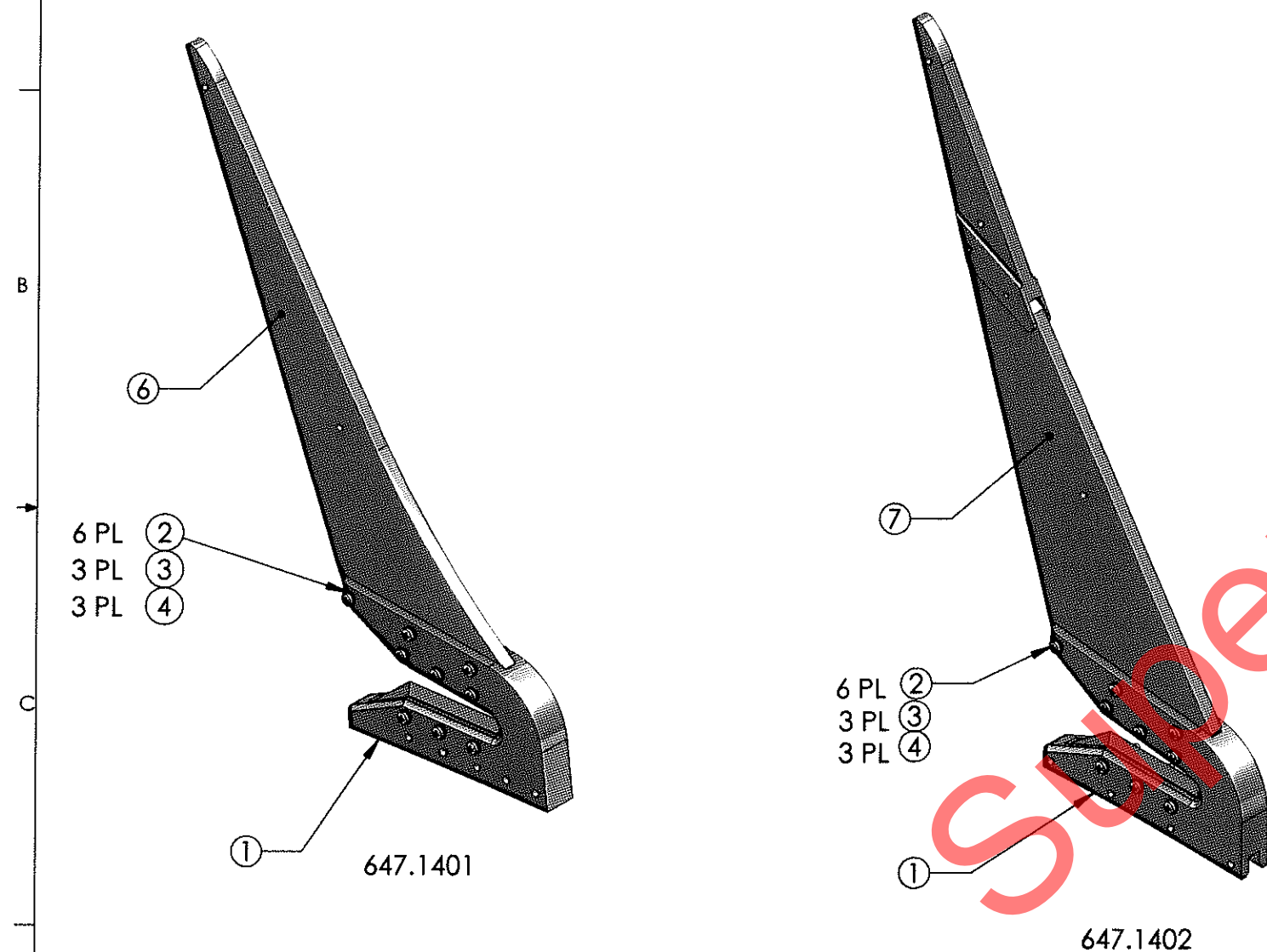


1. IDENTIFY IAW MPP-120
2. APPLY F/N 5 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 6, & 7 UPON ASSEMBLY


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PRI		N/C
N/C	INITIAL RELEASE	06/15/09	P. BRAVO
A	INCORPORATED ECN'S 02962 & 03911	06/07/13	P. BRAVO
B	INCORPORATED ECN 05330	02/28/16	P. BRAVO
C	INCORPORATED ECN 05549	11/01/16	P. BRAVO




**UNDER REVIEW**

URF17-782 MB

1	-	-	-	-	11	647.1514	UPPER DEFLECTOR		
-	1	-	-	-	10	647.1513	UPPER DEFLECTOR		
1	1	-	-	1	9	646.9703	CUTTER SUB ASSY		
-	-	1	-	-	8	646.9702	CUTTER SUB ASSY		
-	-	-	1	-	7	647.1501			
-	-	1	-	1	6	647.1510	UPPER DEFLECTOR		
A/R	A/R	A/R	A/R	A/R	5	601.2045	RTV, LOCTITE 598		
3	3	3	3	3	4	601.1541	LOCKNUT	MS21042L08	
3	3	3	3	3	3	601.2765	SCREW	MS27039-0819	
6	6	6	6	6	2	601.2764	WASHER	NAS1149FN832P	
-	-	-	1	-	1	646.9701	CUTTER SUB ASSY		
X						647.1405	CUTTER ASSY (UPPER)		
	X					647.1404	CUTTER ASSY (UPPER)		
		X				647.1403	CUTTER ASSY (UPPER)		
			X			647.1402	CUTTER ASSY (LOWER)		
				X		647.1401	CUTTER ASSY (UPPER)		
.1405	.1404	.1403	.1402	.1401	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.

QTY		PARTS LIST			
NEXT ASSY (\$)  647.1300		ORIGINAL DATE (MO-DA-YR) 06-15-09		 <b>DART</b> 3030 ENTERPRISE CT., SUITE A AEROSPACE VISTA, CA. 92081 APICAL INDUSTRIES, INC. (760)-724-5300 dba DART AEROSPACE	
		DRAWN BY J. GARDINER	CHECKER P. BRAVO		
		DRAWING APPROVAL P. BRAVO 06-15-09			
		CONTRACT NO.			
		CUTTER ASSY			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.1400	REV. C
		SCALE NONE		SHEET 1 OF 2	

ORIGINAL DATE (MO-DA-YR) 06-15-09	 <b>DART</b> AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE	3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300			
DRAWN BY J. GARDINER		CHECKER P. BRAVO			
DRAWING APPROVAL P. BRAVO 06-15-09					
CONTRACT No.					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		<b>CUTTER ASSY</b>			
		SIZE B	CAGE CODE 07MZ6	DWG. NO. 647,1400	REV. C
		SCALE NONE		SHEET	2 OF 2